Section 1: Identification of the Substance/Mixture and of the Company/Undertaking

1.1 Product identifier

Product Name
- Dried distiller’s grains, dried distiller’s grains with solubles, DDG, DDGS

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified use(s)
- Animal Nutrition

1.3 Details of the supplier of the safety data sheet

Manufacturer
- Dakota Ethanol
  46269 SD Highway 34
  Wentworth, SD 57075
  United States
  www.dakotaethanol.com

Telephone (General)
- (605) 483-2676

1.4 Emergency telephone number

Manufacturer
- 1-800-424-9300 - CHEMTREC

Section 2: Hazards Identification

UN GHS
According to Third Revised Edition

2.1 Classification of the substance or mixture

UN GHS
- Not classified

2.2 Label elements

UN GHS
- Hazard statements
  - Not required

2.3 Other hazards

UN GHS
- May form combustible dust concentrations in air (during processing).
  According to the Globally Harmonized System for Classification and Labeling (GHS) this product is not considered hazardous.

United States (US)
According to OSHA 29 CFR 1910.1200 HCS

2.1 Classification of the substance or mixture

OSHA HCS
- Not classified
2.2 Label elements
OSHA HCS
- Not required

2.3 Other hazards
OSHA HCS
- May form combustible dust concentrations in air (during processing).
  This product is not considered hazardous under the U.S. OSHA 29 CFR 1910.1200
  Hazard Communication Standard.

Canada
According to WHMIS

2.1 Classification of the substance or mixture
WHMIS
- Not classified

2.2 Label elements
WHMIS
- Not required

2.3 Other hazards
WHMIS
- May form combustible dust concentrations in air (during processing).
  In Canada, the product mentioned above is not considered hazardous under the

2.4 Other information
NFPA

See Section 12 for Ecological Information.

Section 3 - Composition/Information on Ingredients

3.1 Substances

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Identifiers</th>
<th>%(weight)</th>
<th>LD50/LC50</th>
<th>Classifications According to Regulation/Directive</th>
<th>Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dried grain</td>
<td>NDA</td>
<td>100%</td>
<td>NDA</td>
<td>UN GHS: Not Classified</td>
<td>NDA</td>
</tr>
</tbody>
</table>

3.2 Mixtures

- Material does not meet the criteria of a mixture according to United Nations Globally
  Harmonized System of Classification and Labelling of Chemicals (GHS)

See Section 11 for Toxicological Information.

Section 4 - First Aid Measures

4.1 Description of first aid measures
Inhalation

- IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Give artificial respiration if victim is not breathing. If signs/symptoms continue, get medical attention.

Skin

- In case of contact with substance, immediately flush skin with running water for at least 20 minutes. If irritation develops and persists, get medical attention.

Eye

- In case of contact with substance, immediately flush eyes with running water for at least 20 minutes. If eye irritation persists, get medical advice/attention.

Ingestion

- First aid is not expected to be necessary if material is used under ordinary conditions and as recommended.

4.2 Most important symptoms and effects, both acute and delayed

- Refer to Section 11 - Toxicological Information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to Physician

- Immediate medical attention after exposure to this material not expected to be necessary. No special treatment indicated related to exposure to this material.

Section 5 - Firefighting Measures

5.1 Extinguishing media

Suitable Extinguishing Media

- LARGE FIRE: Water spray, fog or regular foam.
- SMALL FIRES: Dry chemical, CO2, water spray or regular foam.

Unsuitable Extinguishing Media

- None known.

5.2 Special hazards arising from the substance or mixture

Unusual Fire and Explosion Hazards

- Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

Hazardous Combustion Products

- Carbon dioxide and possibly carbon monoxide.

5.3 Advice for firefighters

- Wear positive pressure self-contained breathing apparatus (SCBA).
- Structural firefighters' protective clothing will only provide limited protection.

Section 6 - Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal Precautions

- Use care for slip/fall hazards on spilled grains. Avoid excessive dust inhalation from spilled grains.

Emergency Procedures

- Contain spill and monitor for excessive dust accumulation. Avoid unnecessary personnel and equipment traffic in the spill area.

6.2 Environmental precautions

- No special environmental precautions necessary.

6.3 Methods and material for containment and cleaning up

Containment/Clean-up Measures

- Avoid generating dust.
- Use clean nonsparking tools to collect material.
- Dust Deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration.

6.4 Reference to other sections

- Refer to Section 8 - Exposure Controls/Personal Protection and Section 13 - Disposal Considerations.
Section 7 - Handling and Storage

7.1 Precautions for safe handling

Handling

- Do not use in areas without adequate ventilation. Minimize dust generation and accumulation. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres.

7.2 Conditions for safe storage, including any incompatibilities

Storage

- Keep container closed. Store in a cool, dry, well-ventilated place.

Incompatible Materials or Ignition Sources

- Strong acids, strong bases, and oxidizing agents.

7.3 Specific end use(s)

- Refer to Section 1.2 - Relevant identified uses.

Section 8 - Exposure Controls/Personal Protection

8.1 Control parameters

<table>
<thead>
<tr>
<th>Exposure Limits/Guidelines</th>
<th>Result</th>
<th>ACGIH</th>
<th>Canada Ontario</th>
<th>Canada Quebec</th>
<th>China</th>
<th>NIOSH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dried distiller's grains, dried distiller's grains with solubles, DDG, DDGS as Grain dust</td>
<td>STELs</td>
<td>Not established</td>
<td>Not established</td>
<td>Not established</td>
<td>8 mg/m3 STEL (free SiO2 &lt;10%, total) as Grain dust</td>
<td>Not established</td>
</tr>
<tr>
<td>TWAs</td>
<td>4 mg/m3 TWA as Grain dust</td>
<td>4 mg/m3 TWAEV (including oats, wheat, barley) as Grain dust</td>
<td>4 mg/m3 TWAEV (total dust) as Grain dust, not otherwise classified</td>
<td>4 mg/m3 TWA (free SiO2 &lt;10%, total) as Grain dust</td>
<td>4 mg/m3 TWA as Grain dust</td>
<td></td>
</tr>
</tbody>
</table>

Exposure Limits/Guidelines (Con’t.)

<table>
<thead>
<tr>
<th>Result</th>
<th>OSHA</th>
</tr>
</thead>
<tbody>
<tr>
<td>TWAs</td>
<td>10 mg/m3 TWA as Grain dust</td>
</tr>
</tbody>
</table>

Exposure Limits Supplemental

ACGIH

*Dried distiller’s grains, dried distiller’s grains with solubles, DDG, DDGS as Grain dust: TLV Basis - Critical Effects: (bronchitis; pulmonary function; upper respiratory tract irritation)

8.2 Exposure controls

Engineering Measures/Controls

- Ensure that dust handling systems (such as exhaust ducts, dust collectors, vessels and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment). It is recommended
that dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen-deficient environment. Use only appropriately classified electrical equipment.

Personal Protective Equipment

Pictograms

- 

Respiratory

- For limited exposure use an N95 dust mask. For prolonged exposure use an air-purifying respirator with high efficiency particulate air (HEPA) filters. Follow the OSHA respirator regulations found in 29 CFR 1910.134. Use a NIOSH/MSHA approved respirator if exposure limits are exceeded or symptoms are experienced.

Eye/Face

- Wear safety goggles.

Hands

- Wear appropriate gloves.

Skin/Body

- Wear long sleeves and/or protective coveralls.

General Industrial Hygiene Considerations

- Wash hands before eating.

Environmental Exposure Controls

- Follow best practice for site management and disposal of waste.

Key to abbreviations

- MSHA = Mine Safety and Health Administration
- STEL = Short Term Exposure Limits are based on 15-minute exposures
- TLV = Threshold Limit Value determined by the American Conference of Governmental Industrial Hygienists (ACGIH)
- TWA = Time-Weighted Averages are based on 8h/day, 40h/week exposures
- ACGIH = American Conference of Governmental Industrial Hygiene
- NIOSH = National Institute of Occupational Safety and Health
- OSHA = Occupational Safety and Health Administration

Section 9 - Physical and Chemical Properties

9.1 Information on Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Material Description</th>
<th>Appearance/Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical Form</td>
<td>Solid</td>
</tr>
<tr>
<td>Color</td>
<td>Straw-yellow to brown-yellow.</td>
</tr>
<tr>
<td>Taste</td>
<td>No data available</td>
</tr>
<tr>
<td>Particulate Size</td>
<td>No data available</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition Temp.</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Density</td>
<td>No data available</td>
</tr>
<tr>
<td>Water Solubility</td>
<td>Negligible</td>
</tr>
<tr>
<td>Viscosity</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing Properties:</td>
<td>No data available</td>
</tr>
<tr>
<td>Volatility</td>
<td>No data available</td>
</tr>
</tbody>
</table>

Preparation Date: 09/March/2012
Revision Date: 09/March/2012

Format: EU CLP/REACH Language: English (US)
OSHA, WHMIS, UN GHS
Page 5 of 10
### Vapor Pressure
No data available

### Evaporation Rate
No data available

### VOC (Wt.)
No data available

### Volatiles (Wt.)
No data available

### Flammability

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flash Point</td>
<td>No data available</td>
</tr>
<tr>
<td>Flash Point Test Type</td>
<td>No data available</td>
</tr>
<tr>
<td>UEL</td>
<td>No data available</td>
</tr>
<tr>
<td>LEL</td>
<td>No data available</td>
</tr>
<tr>
<td>Autoignition</td>
<td>No data available</td>
</tr>
<tr>
<td>Heat of Combustion (ΔHc)</td>
<td>No data available</td>
</tr>
<tr>
<td>Flame Duration</td>
<td>No data available</td>
</tr>
<tr>
<td>Flame Extension</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
</tbody>
</table>

### Environmental

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Half-Life</td>
<td>No data available</td>
</tr>
<tr>
<td>Octanol/Water Partition coefficient</td>
<td>No data available</td>
</tr>
<tr>
<td>Coefficient of water/oil distribution</td>
<td>No data available</td>
</tr>
<tr>
<td>Bioaccumulation Factor</td>
<td>No data available</td>
</tr>
<tr>
<td>Bioconcentration Factor</td>
<td>No data available</td>
</tr>
<tr>
<td>Chemical Oxygen Demand BOD/BOD5</td>
<td>No data available</td>
</tr>
<tr>
<td>Degradation</td>
<td>No data available</td>
</tr>
</tbody>
</table>

### 9.2 Other Information
- No additional physical and chemical parameters noted.

### Section 10: Stability and Reactivity

#### 10.1 Reactivity
- No dangerous reaction known under conditions of normal use.

#### 10.2 Chemical stability
- Stable under normal temperatures and pressures.

#### 10.3 Possibility of hazardous reactions
- Hazardous polymerization not indicated.

#### 10.4 Conditions to avoid

#### 10.5 Incompatible materials
- Strong acids, strong bases, and oxidizing agents.

#### 10.6 Hazardous decomposition products
- None. However, as with any organic material, combustion will produce carbon dioxide and possibly carbon monoxide.

### Section 11 - Toxicological Information
11.1 Information on toxicological effects

<table>
<thead>
<tr>
<th>GHS Properties</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute toxicity</td>
<td>UN GHS • Data lacking</td>
</tr>
<tr>
<td>Skin corrosion/Irritation</td>
<td>UN GHS • Data lacking</td>
</tr>
<tr>
<td>Serious eye damage/Irritation</td>
<td>UN GHS • Data lacking</td>
</tr>
<tr>
<td>Skin sensitization</td>
<td>UN GHS • Data lacking</td>
</tr>
<tr>
<td>Respiratory sensitization</td>
<td>UN GHS • Data lacking</td>
</tr>
<tr>
<td>Aspiration Hazard</td>
<td>UN GHS • Data lacking</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>UN GHS • Data lacking</td>
</tr>
<tr>
<td>Germ Cell Mutagenicity</td>
<td>UN GHS • Data lacking</td>
</tr>
<tr>
<td>Toxicity for Reproduction</td>
<td>UN GHS • Data lacking</td>
</tr>
<tr>
<td>STOT-SE</td>
<td>UN GHS • Data lacking</td>
</tr>
<tr>
<td>STOT-RE</td>
<td>UN GHS • Data lacking</td>
</tr>
</tbody>
</table>

Medical Conditions Aggravated by Exposure

Potential Health Effects

Inhalation

- **Acute (Immediate)**
  - Exposure to dust may cause irritation. Processes such as cutting, grinding, crushing, or impact may result in generation of excessive amounts of airborne dusts in the workplace. Nuisance dust may affect the lungs but reactions are typically reversible.

- **Chronic (Delayed)**
  - Prolonged exposure to the dust may cause wheezing, chest tightness, productive cough nasal irritation and symptoms of chronic respiratory disease. Dust may also induce asthmatic reactions via an allergic mechanism, particularly in individuals who are predisposed to developing allergies.

Skin

- **Acute (Immediate)**
  - Exposure to dust may cause mechanical irritation.

- **Chronic (Delayed)**
  - No data available.

Eye

- **Acute (Immediate)**
  - Exposure to dust may cause mechanical irritation. Excessive concentrations of nuisance dust in the workplace may reduce visibility and may cause unpleasant deposits in eyes.

- **Chronic (Delayed)**
  - No data available.

Ingestion

- **Acute (Immediate)**
  - Excessive concentrations of nuisance dust in the workplace may cause mechanical irritation to mucous membranes.

- **Chronic (Delayed)**
  - No chronic effects expected, material is an animal feed ingredient.

Section 12 - Ecological Information

12.1 Toxicity

- Material data lacking.

12.2 Persistence and degradability

- Material data lacking.

12.3 Bioaccumulative potential

- Material data lacking.

12.4 Mobility in Soil

- Material data lacking.
12.5 Results of PBT and vPvB assessment
- Material data lacking.

12.6 Other adverse effects
- Material data lacking.

Section 13 - Disposal Considerations

13.1 Waste treatment methods
Product waste
- Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.
Packaging waste
- Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

Section 14 - Transport Information

14.1 UN number
14.2 UN proper shipping name
14.3 Transport hazard class(es)
14.4 Packing group
14.5 Environmental hazards

<table>
<thead>
<tr>
<th></th>
<th>14.1 UN number</th>
<th>14.2 UN proper shipping name</th>
<th>14.3 Transport hazard class(es)</th>
<th>14.4 Packing group</th>
<th>14.5 Environmental hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td>DOT</td>
<td>NDA</td>
<td>Not Regulated</td>
<td>NDA</td>
<td>NDA</td>
<td>NDA</td>
</tr>
<tr>
<td>TDG</td>
<td>NDA</td>
<td>Not Regulated</td>
<td>NDA</td>
<td>NDA</td>
<td>NDA</td>
</tr>
<tr>
<td>IATA/ICAO</td>
<td>NDA</td>
<td>Not Regulated</td>
<td>NDA</td>
<td>NDA</td>
<td>NDA</td>
</tr>
</tbody>
</table>

14.6 Special precautions for user
- None known.

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
- This product is provided only in non-bulk containers.

Section 15 - Regulatory Information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
SARA Hazard Classifications
- No data available

State Right To Know

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS</th>
<th>MA</th>
<th>NJ</th>
<th>PA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dried grain</td>
<td>NDA</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

Inventory

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS</th>
<th>Canada DSL</th>
<th>Canada NDSL</th>
<th>China</th>
<th>TSCA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dried grain</td>
<td>NDA</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

Canada

Labor
- Canada - WHMIS - Classifications of Substances
  - Not Listed
- Canada - WHMIS - Ingredient Disclosure List
## Environment

- Canada - CEPA - Priority Substances List
  - Not Listed

## Mexico

- Other
  - Mexico - Hazard Classifications
    - Not Listed
  - Mexico - Regulated Substances
    - Not Listed

## United States

### Labor

- U.S. - OSHA - Process Safety Management - Highly Hazardous Chemicals
  - Not Listed
- U.S. - OSHA - Specifically Regulated Chemicals
  - Not Listed

### Environment

- U.S. - CAA (Clean Air Act) - 1990 Hazardous Air Pollutants
  - Not Listed
- U.S. - CERCLA/SARA - Hazardous Substances and their Reportable Quantities
  - Not Listed
- U.S. - CERCLA/SARA - Radionuclides and Their Reportable Quantities
  - Not Listed
- U.S. - CERCLA/SARA - Section 302 Extremely Hazardous Substances EPCRA RQs
  - Not Listed
- U.S. - CERCLA/SARA - Section 302 Extremely Hazardous Substances TPQs
  - Not Listed
- U.S. - CERCLA/SARA - Section 313 - Emission Reporting
  - Not Listed
- U.S. - CERCLA/SARA - Section 313 - PBT Chemical Listing
  - Not Listed

## United States - California

### Environment

- U.S. - California - Proposition 65 - Carcinogens List
  - Not Listed
- U.S. - California - Proposition 65 - Developmental Toxicity
  - Not Listed
- U.S. - California - Proposition 65 - Maximum Allowable Dose Levels (MADL)
  - Not Listed
- U.S. - California - Proposition 65 - No Significant Risk Levels (NSRL)
  - Not Listed
- U.S. - California - Proposition 65 - Reproductive Toxicity - Female
  - Not Listed
- U.S. - California - Proposition 65 - Reproductive Toxicity - Male
  - Not Listed

## United States - Pennsylvania

### Labor

- U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List
  - Not Listed
- U.S. - Pennsylvania - RTK (Right to Know) - Special Hazardous Substances
  - Not Listed
United States - Rhode Island

Labor

U.S. - Rhode Island - Hazardous Substance List
Not Listed

15.2 Chemical Safety Assessment

- No Chemical Safety Assessment has been carried out.

Section 16 - Other Information

Last Revision Date
09/March/2012

Preparation Date
09/March/2012

Disclaimer/Statement of Liability
- The information contained herein is believed to be accurate. It is not intended to constitute performance information concerning the product. No Express warranty, or implied warranty of merchantability or fitness for a particular purpose is made with respect to the product or the information contained herein.

Key to abbreviations
NDA = No Data Available